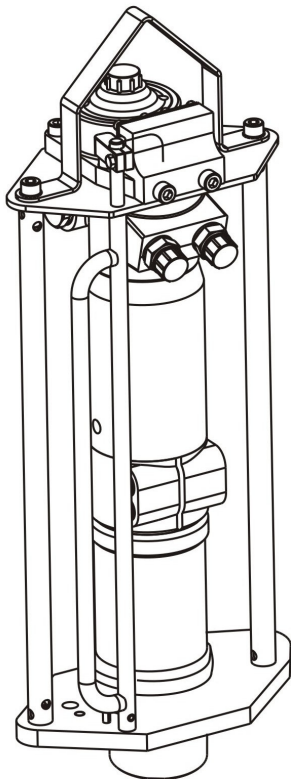


Hydraulic post driver

Operator's Instructions



LPD-HD-T

LPD-HD-RV

Safety regulations

These instructions contain important sections dealing with safety.

Special attention must be paid to all framed safety text that begins with a warning symbol (triangle) followed by a signal word, as shown below



denotes a hazard or hazardous procedure which CAN lead to serious or life-threatening injuries if the warning is not observed.



denotes a risk or risky procedure which CAN lead to personal injury or damage to equipment if the caution is not observed.

Also observe the following general safety rules:

- Before starting the product, read through **these instructions** carefully.
- For reasons of product safety, the product must not be modified.
- Use approved personal protective equipment.
- Use Atlas Copco Genuine Parts only.
- Replace damaged or worn parts.
- Only trained personnel may work on the product.

About this handbook

To operate the A/C range of heavy duty hydraulic post drivers efficiently and safely you must know these products and have skills to use it. You must also be a competent operator of the machine supplying the post driver with hydraulic power.

This handbook is designed to give you a good understanding of the heavy duty post driver and its safe operation.

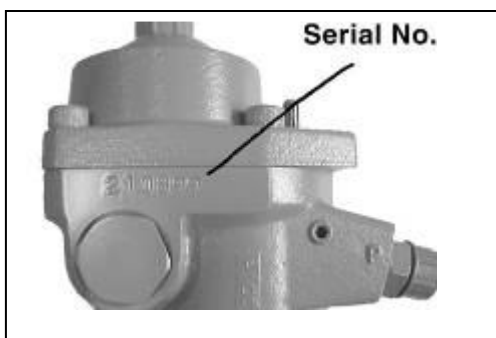
Using this handbook

Read this handbook from front to back before using the heavy duty post driver for the first time. Particular attention must be given to all the safety aspects of operating and maintaining the post driver.

Post driver model and serial number

The following post drivers are covered by this handbook:

- Heavy duty post driver with trigger control
- Heavy duty post driver with remote control



The serial number of your heavy duty post driver is stamped on the barrel as shown and on the dataplate. It is important to quote the serial number when making repairs or ordering parts. Identification of the serial number is the only means of ensuring that you receive the correct part for your particular heavy duty post driver.

EHTMA categorization

The A/C range of hydraulic heavy duty post drivers are categorized by the EHTMA as Category D Post drivers and can be safely used on any hydraulic powerpack displaying the brown D and red E EHTMA decals as shown below.



Personal protective equipment



WARNING

Long-term exposure to loud noise can cause permanent damage to hearing if ear protectors are not used.



WARNING

Long-term exposure to vibration can cause progressive injury to the fingers, hands and wrists. Do not use the machine if you are experiencing discomfort, cramp or pain. Consult your doctor before continuing to work with the machine



WARNING

Working in some materials can generate dust which can adversely affect the health of the operator. When working in dust generating environments an approved dust mask shall be worn.

Always use approved personal protective equipment. The following applies to operators and other personnel in the immediate vicinity of the working zone:

- Protective helmet
- Ear protectors
- Protective goggles
- Dust mask in dusty environments
- Protective gloves
- Protective footwear

Vibration from hand-held machines is transmitted into the hands via the handles.

Working zone



WARNING

Do not use the hydraulic post driver in an explosive environment.

Make sure that no other personnel trespass into the working zone.

Keep the place of work clean, and free of foreign objects.

Safety check list

Maintenance safety



WARNING

Hydraulic fluid

Fine jets of hydraulic fluid at high pressure can penetrate the skin. Do not use your fingers to check for hydraulic fluid leaks. Do not put your face close to suspected leaks. Hold a piece of cardboard close to suspected leaks and then inspect the cardboard for signs of hydraulic fluid. If hydraulic fluid penetrates your skin, get medical help immediately.



WARNING

Hydraulic pressure

Hydraulic fluid at system pressure can injure you. Before disconnecting or connecting hydraulic hoses, isolate the hydraulic supply.



WARNING

Damaged hoses can cause serious personal injury. Inspect hoses regularly. If any of the following are found, the hose shall be replaced:

- Damaged connections
- Damaged outer casing
- Blisters on the outer casing
- Folds or damage from clamping
- Exposed inner reinforcement


WARNING
Hot surfaces

DO NOT operate the post driver at hydraulic oil temperatures higher than 60°C (140°F). Higher temperatures will be transmitted to the post driver controls and may burn.


WARNING
Accumulator

The post driver incorporates a pressure accumulator. This accumulator is pressurized even when there is no hydraulic pressure to the post driver. Attempting to dismantle the accumulator without first releasing the pressure can cause injury or death. This procedure must be carried out by a qualified person.


CAUTION
Repairs and maintenance

Do not try to do repairs or any other maintenance work you do not understand.


WARNING

The hydraulic post driver is not insulated against electric current. Should not the post or post driver come in contact with the electrical power sources, there is a risk of personal injury.


WARNING
Modifications and welding

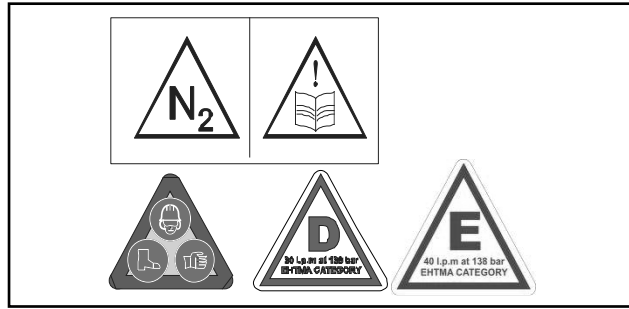
Non-approved modifications can cause injury and damage.


CAUTION

Only use lubricants and hydraulic fluids recommended by the manufacturer.

Safety decals

Decals on the heavy duty post driver warn you of particular hazards. Read, and make sure you understand the safety message, before you work with the heavy duty post driver. Keep all decals clean and readable. Replace lost or damaged decals. The decals on the heavy duty post driver are as shown.

**Connecting/disconnecting the post driver****Connecting the post driver**

- 1 Ensure that the hydraulic supply meets the requirements of the post driver (**see Specification Section**).

Note: The A/C range of hydraulic heavy duty post drivers can be connected to any supply suitable for this particular piece of equipment (see Specification Section).

- 2 Connect the hydraulic hoses. Make sure the hoses are clean before connecting them. The connectors are of the 'quick release' type. Make sure they lock in place.

- **Oil supply:** If the oil supply of the power source exceeds the flow prescribed, the engine r.p.m. must be reduced, until correct oil flow is achieved (test equipment, order No. 3371801154 can be used).

- **Oil flow divider:** If the oil flow cannot be adjusted by lowering the r.p.m., an oil flow divider must be installed. This will secure the post driver the correct oil flow and lead excess oil back to the tank (or to the operating valve block).

- **Pressure relief valve:** To protect the post driver against too high a pressure, the pressure relief valve of the powerpack must be set in accordance with the technical data. If that is not possible, connection can be made by installing a separate pressure relief valve. In case of doubt, contact your dealer.

- **Back pressure:** The back pressure (return line pressure) of the post driver should be as low as possible and may not exceed max. Back pressure (see technical data) measured at the post driver in order to avoid functional disturbances.

- **Filter:** The power source must be fitted with a return line oil filter with a filter rating of 10-25µ.

- **Oil cooler:** Oil coolers must be able to stand a pressure of min. 10 bar and should be provided with a by-pass valve opening at a pressure of 2 bar in case of pulsations in the return line.

The LPD requires an oil flow of 28-40 l.p.m. and then works at a pressure of 105-125 bar. For connection see the section Connection to hydraulic power source!

T-Connection

| Oil Flow | Orifice | 1/2" BSP | 3/4" JIC |
|--------------|---------|------------|------------|
| 28-32 l.p.m. | 4.2 mm | 3371818013 | 3371818012 |
| 33-36 l.p.m. | 5.2 mm | 3371818120 | 3371818122 |
| 37-40 l.p.m. | None | 3371805711 | 3371815135 |

P-Connection

| 1/2" BSP | 3/4" JIC |
|------------|------------|
| 3371805711 | 3371815135 |

Disconnecting the heavy duty post driver



WARNING

Hydraulic oil at pressure can injure you. Follow the instructions below for connecting the hoses.

- 1 Isolate the hydraulic supply.
- 2 Disconnect the hoses by pulling up the knurled locking rings and pulling up the couplings. Fit blanking caps to the hoses.

Hydraulic hoses

For connecting the post driver the hydraulic hose shall be approved for a working pressure of at least 140 bar and have a 1/2" inner diameter. To resist exterior wear and tear we recommend using a 2-layer hydraulic hose.

The connection on the post driver marked with a P (pump) is the entry point for oil, and that marked with a T (tank) is the exit point.

Quick release couplings

In the original, hydraulic hoses are fitted with Flat-Face quick release couplings. This kind of quick release coupling is stronger and easier to clean. The quick release couplings are fitted so that the male connection supplies the oil and the female connection receives the oil.

Quick release couplings shall be approved for a minimum 140 bar working pressure.

Changing accessories



WARNING

Always isolate the post driver from the power source when changing accessories.



WARNING

Never lean against the post driver in order not to lose foothold, if the rod should break by accident, or if the pile suddenly sinks.



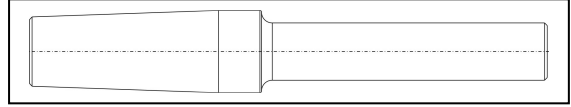
WARNING

Never rest the post or the adaptor in a driver on your foot or against your body.

● Assembling the post driver with adaptors.

1. Choose a suitable adaptor (see the accessories) for the post.
2. Set the conical part of the anvil rod into the adaptor.
3. Set the anvil rod into the post driver.

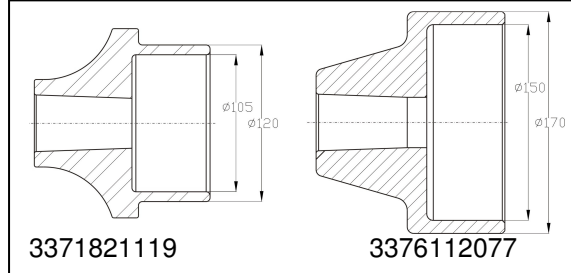
3371821112 Anvil rod Ø 32x160 mm.



3371821119 Adaptor f/Tubes Ø135 - 145 mm

3371821120 Adaptor f/Tubes Ø110 - 115 mm

3376112077 Adaptor f/Poles Ø150 mm



SPECIAL TOOLS UPON REQUEST.

This section is intended as a guide using the post driver.



WARNING

- * Please read the maintenance instructions carefully before using the heavy duty hydraulic post driver for the first time.
- * When working in some materials particles can fly. Make sure no one else is within the work area.
- * Use recommended protective clothing and equipment to protect yourself from flying particles.
- * Disconnect the hydraulic power source before the post is replaced or before the post driver is serviced.
- * Always use posts with suitable adaptor for the post driver.
- * Posts that not fit well in adaptors during driving can cause injury. Never use posts that are much worn or are damaged on shafts.
- * Always wear protective goggles, protective footwear and ear protectors when using the post driver.



CAUTION

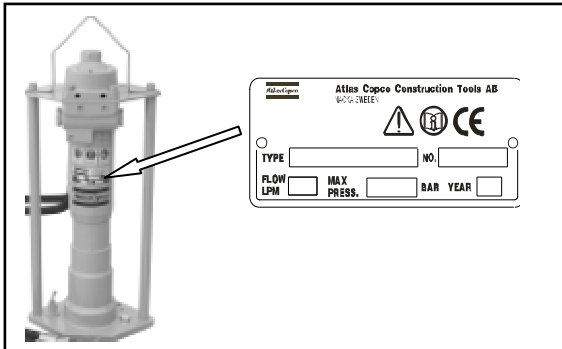
Do not operate the LPD-HD without pressure being applied e.g. Do not press the remote control (RC) or trigger on the LPD-HD in the air. Such repeated action may result in damage to the LPD. If the energy supply to the LPD is interrupted, release the trigger (RC) immediately to prevent damage.

Choice of post driver

The A/C range of the LPD-HD is a heavy-duty, hydraulic powered post drivers designed for the ramming of various types of sign posts, wood piles and steel profiles into the ground. The LPD post driver can be equipped with built-in control valve, or a remote control valve.

The LPD equipped with built-in control valve is intended for use on an Open - Centre hydraulic system. LPD equipped with a remote control valve is intended for use on either Open-Centre or Closed-Centre hydraulic systems.

Year of manufacture: See the ID-tag.

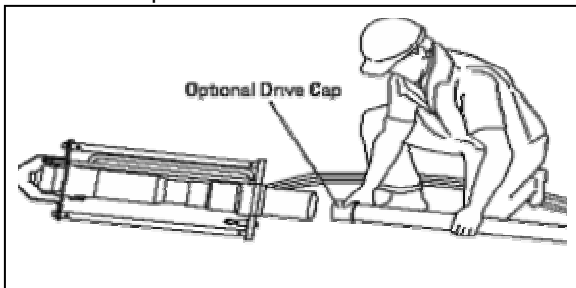


Correct working methods

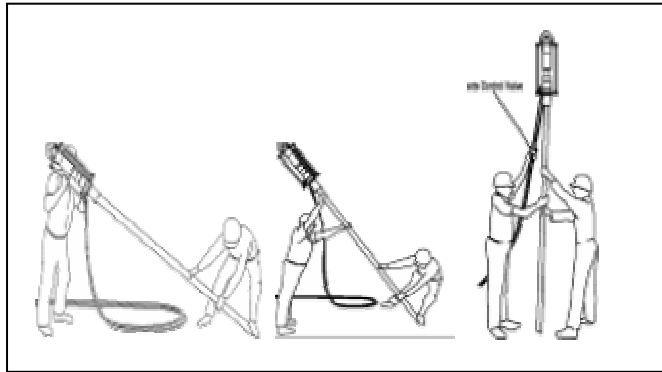
Note: Low/High Temperatures. In cold conditions, warm up the post driver by light use for a few minutes before starting work.

Always use the correct adaptors for the post and for the driver.

1. Place the appropriate adaptor in the front head of the LPD by pulling up the adaptor release ring and slide the adaptor. Release the adaptor release ring and ensure that the adaptor is properly secured in the front head of the LPD.
2. Remove the protective caps from the quick-release couplings.
3. Clean the quick-release couplings if needed and connect the tail-hoses to the extension hoses of the power source (see operating manual of the power source).
4. Slide the post into the LPD as shown.



5. Lift the post and driver to a vertical position as shown. For long and heavy posts, two persons may be required.



6. Activate the trigger. When the LPD is within reach, grasp the handles.

7 When driving, make sure you are able to keep safely balanced. Keep arms and legs clear of the post, if a post breaks during operation the post driver with a projecting broken shank will suddenly drop.

8 Avoid activating the post driver when it is removed from the post and ground. This will lead to increased hydraulic oil temperatures and seal wear.

9 DO NOT invert the post driver without first isolating the hydraulic supply.

11 Do not continue to work if the hoses vibrate abnormally.

12 Do not "ride" the machine, e.g. with one leg slung over the handle. This could result in injury, especially if the tool were to break.

13 Investigate the contents of the material in which you are going to work. Look out for hidden cables and pipes, e.g. electricity, telephone, water, gas, or sewage lines.

14 If you suspect that the post has struck a hidden object, stop the machine immediately. Make sure there is no danger before continuing with the work.

15 Only use the machine for the jobs for which it is intended.

Be alert

Always concentrate on what you are doing. Use common sense. Never operate the machine when you are tired or under the influence of drugs, alcohol or other substances which might affect your vision, reaction ability or judgments.

Technical Data Atlas Copco LPD-HD

| | |
|--|--|
| LPD-HD-T w/built-in valve: Weight without hoses and adaptor..... | 37.6 kg |
| LPD-HD-T w/built-in valve: Service weight incl. tail-hoses and adaptor..... | 41.0 kg |
| LPD-HD-RV w/remote valve: Weight without hoses, remote valve and adaptor..... | 35.8 kg |
| LPD-HD-RV w/remote valve: Service weight incl. tail-hoses, valve and adaptor ... | 39.0 kg |
| Steel size (standard)..... | Hex 32x160 mm |
| Oil flow range | 28-40 l.p.m. |
| Working pressure | 105-125 bar |
| Max. back pressure in return line (measured at post driver) | 15 bar |
| Hydraulic oil working temperature..... | 30-70°C |
| High-pressure accumulator charging pressure (Nitrogen)..... | 50 bar |
| Pressure relief valve setting (max.) | 160 bar |
| Blow frequency at 40 l.p.m. | 22 Hz (1320 1/min.) |
| Impact energy..... | 140-160 Joule |
| Connections P and T..... | Standard ½ "BSP (alternatively ¾ "JIC) |
| Required cooling capacity (in case of alternative power source) | Approx. 2 kW |
| Vibration level (ISO 8662-5) | a = 14.2 m/s ² (H/A) |
| Sound pressure level 1 m (ISO 11203) | LPA = 93 dB |
| Measured sound power level (2000/14/EC) | LWA = 108 dB |
| Guaranteed sound power level (2000/14/EC) | LWA = 111 dB |

Service schedules



WARNING

Maintenance work must only be done by competent personnel



CAUTION

Only use lubricants and hydraulic fluids recommended by Atlas Copco.

To make sure your post driver keeps working to maximum efficiency, it is essential that it is properly and regularly maintained in accordance with the service schedules included in this handbook.

Badly maintained equipment can be a danger to the operator and the people working around him. Make sure that the regular routine maintenance and lubrication jobs listed in the service schedules are done to keep the equipment in a safe and efficient working condition.

Do not use equipment which is due for a service. Make sure that any defects found during the regular routine maintenance checks are rectified before you use the equipment.

Scrapping worn-out machines

Worn-out machines should be scrapped so that as much material as possible is recovered and to cause as little environmental impact as possible.

NB. Before a worn-out hydraulic post driver is scrapped it must be emptied and cleaned of all hydraulic oil. Waste hydraulic oil shall be handled in such a way as to cause no environmental impact.

Recommended hydraulic oil

In order to protect the environment Atlas Copco recommends the use of biologically degradable hydraulic oil.

| | |
|-----------------------|--------------|
| Viscosity (preferred) | 20 – 40 cSt |
| Viscosity (permitted) | 15 – 100 cSt |
| Viscosity index | Min. 100 |

Standard mineral or synthetic oil can be used. When the post driver is used continuously the oil temperature will stabilize at a level which is called the working temperature. This will be, depending on the type of work and the cooling capacity of the hydraulic system, between 20 - 40 °C above the ambient temperature.

At working temperature oil viscosity must lie within the preferred limits. The viscosity index indicates the connection between viscosity and temperature. This is the reason why a high viscosity is preferred, because then oil can be

used within a wider range of temperatures.

The post driver shall not be used if oil viscosity fails to remain within the permitted area, or if the working temperature of the oil does not fall between +20°C and 70 °C.

Daily

Clean

- 1 The post driver, its accessories and hoses.

Check (Post driver disconnected)

- 2 All hydraulic connections.
- 3 For damage to the post driver, its accessories and its hoses.

Monthly

Check (Post driver disconnected)

- 1 Torque tightness of all fasteners.
- 2 The bush in nose casting for wear or damage.
- 3 Wear on the shank of the ramming tool.

Lubricate

- 4 Spray the trigger and all contact surfaces with suitable lubricant, applies to hydraulic post driver with trigger control valve only.

Every 600 operating hours or yearly (whichever occurs first)

- 1 Overhaul the post driver – refer to the **overhauling instructions**.

Fault finding



WARNING

Maintenance must be done only by suitable qualified and competent persons.

| Symptom | Possible fault | Remedy |
|-------------------------------|---|--|
| Post driver fails to operate. | No flow from supply. | Check output with flow and pressure tester. |
| | Hoses incorrectly fitted. | Check that pressure feed is connected to P port on the LPD. |
| | Insufficient movement of trigger valve. | Adjust trigger lever or replace defect points. |
| | Main spool jammed or damaged. | Remove and check. Clean all associated parts. |
| | Striker piston seized | Remove and check for 'pick-up' on piston feeder or barrel. Replace any damaged parts. |
| LPD lacks striking power. | Insufficient available pressure. | Check Main Relief Valve. |
| | Low accumulator gas pressure (Normally associated with violent shaking of hoses). | Re-charge the accumulator – refer to Service Manual. |
| | Stopping bush in nose casting loose. | Apply Loctite 648 and press back. |
| LPD runs slow | Insufficient flow | Check that the flow rate is correct. |
| | Cold oil. | Warm up the oil supply. Optimum temperature 20–70 °C (68–158 °F). |
| | High return line back pressure. | Check return line back-pressure. Pressure should not exceed 10 bar. |
| | Incorrect oil | Use only Hydraulic Oil according to spec. |
| | Q.R. coupling defect | Locate and replace defect coupling. |
| LPD runs hot. | Inadequate cooling of hydraulic oil. | Check oil supply has adequate cooling. Temperature should not exceed 80 °C (176 °F). |

